

Date: Wednesday, 2/8/2006 2:59:07 PM
 User: Linda Lacelle

Process Sheet

| | | | | | | |
|-----------------------|---------------------------------------|----------|-------------------|---------------------|---------------|------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : FLOOR PROTCTOR LH | | |
| Job Number | : 25747 | | | | | |
| Estimate Number | : 11226 | | | | | |
| P.O. Number | : N/A | | | Part Number | : D32801 | |
| This Issue | : 2/8/2006 | S.O. No. | : N/A | Drawing Number | : D3280 REV B | |
| Prsht Rev. | : NC | | | Project Number | : N/A | |
| First Issue | : N/A | Type | : PURCHASED PARTS | Drawing Revision | : B | |
| Previous Run | : N/A | | | Material | : N/A | |
| Written By | : <u>See COMMENT BELOW</u> | | | Due Date | : 2/28/2006 | Qty: 10 Um: Each |
| Checked & Approved By | : <u>L</u> | | | | | |
| Comment | : Est Rev:A 04.07.01 New issue KJ/JLM | | | | | |

Additional Product

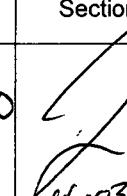
Job Number:



| Seq. #: | Machine Or Operation: | Description : | |
|---------|-----------------------|--|----------------------|
| 1.0 | PG | PURCHASING | |
| | | | |
| | | Comment: PURCHASING Issue P/O: <u>00000542</u> <i>AK 06/02/09</i> Description: Floor Protector RH Possible Supplier: Delastek Certificate of Conformity is required | |
| 2.0 | D32801 | Floor Protector, LH | |
| | | | |
| | | Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Floor Protector, RH | |
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 | |
| | | | |
| | | Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached | <i>1/4/3/6/10</i> |
| 4.0 | QC6 | DIMENSIONAL CHECK | |
| | | | |
| | | Comment: DIMENSIONAL CHECK Inspect dimensions as per Dwg D3280 and certification attached. Visual inspection check for void spots and pins. | <i>1/4/3/6/10</i> |
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 | |
| | | | |
| | | Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>✓</u> | <i>C 10/03/10 10</i> |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/03/09
QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|----------|------|--|-----------------------------|--|----------------|--|------------------------------|--|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 06.03.09 | 1 | Parts out of tolerance per attached sheet | OP 06.03.09 | Parts ACCEPTABLE per attached sheet | gm 06/03/10 |  06.03.10 | OP 06.03.09 P-R QS1642 |  06.03.10 |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 2/8/2006 2:59:07 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR PROTCTOR LH

Job Number: 25747

Part Number: D32801

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|------------------|
| 6.0 | DC | DOCUMENT CONTROL |

Comment: DOCUMENT CONTROL

Inspection Level 21


D 06/03/13

Job Completion



U 06-03-10

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



DELASTEK COMPOSITES INC.
2699, 5ième Avenue
Local 14, PORTE -A-
Grand-Mère, Québec G9T 5K7
Can **Fax (819) 533-3494 **

PACKING SLIP

CERTIFICATE OF COMPLIANCE

| | |
|------------|-------|
| Invoice # | 10047 |
| Customer # | DART |

Telephone: (819) 533-5788

Warehouse: MAIN

Bill to:

Dart Aerospace Ltd.
1270, Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship to:

Dart Aerospace Ltd.
1270, Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Telephone: 613-632-3336

Contact: Linda Lacelle

| Ship via | F.O.B. | | Terms | Salesperson | |
|--------------|-----------------|---------------|---------------|---|---------------|
| PURO COLLECT | Point de départ | | Net30 days | Claude Lessard, ext. 233 | |
| Ship date | Order Date | Our PO # | Order by | Your PO # | GST/PST # |
| 03/03/06 | 14/02/06 | 4409 | Linda Lacelle | PO00000542 | |
| Order Qty | B.O. Qty | Current Ship. | Item # | Item Description | |
| 10 | 0 | 10 | DKC134-0049 | Floor Protector RH N° D3280-3 (F6006) Selon dessin D3180 Rev.: B Dart Aerospace B25748 Job #33183 | U de M : Each |
| 10 | 0 | 10 | DKC134-0048 | Floor Protector LH N° D3280-1 (F6006) Selon dessin D3180 Rev.: B Dart Aerospace B25747 Job #33182 | U de M : Each |

It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.

Cust.

Adm.

Quality

Ship.

Accepted by:

Quality department



AQ-357

Feuille de Procédé

Client : DART Dart Aerospace Ltd.
Numéro Job : 33182
Numéro Soumission : 2387
Numéro B.A. :
Cette fois : 2006-02-15 No. B.V. :
Prsht Rev. : NC
Prem. fois : -- Type :
Job précédente : 32059

Nom Dessin : FLOOR PROTECTOR
Numéro Article : DKC134-0048
Numéro Dessin : D3280
Projet Numéro : DKC134
Révision dessin : B
Matériel : F6006
Date Dûe : 2006-02-24
Qté: 10 UdM: UNITE

Écrit par : 
Vérifié & Approuvé par :
Commentaires : N° de pièce: D3280-1
Process Sheet Rév.: 00

Produit additionnel

Numéro Job:



| # Séq.: | Machine ou Opération: | Description : |
|------------------|---|--|
| 1.0 | APL0016 | Lexan F6006 Noir N° 700 48" x 96" x .125" Thk. |
| Commentair Qty.: | 0.167 UNITE(s)/Unit Total : 1 | APL0016 |
| | Lexan F6006 Noir N° 700 48" x 96" x .125" | Lexan F6006 Noir N° 700 48" x 96" x .125" Thk. |
| | N° de Lot: _____ | # Bon achat: 5327 |
| 2.0 | SÉCHAGE/ANEAL | |

Commentair Setup: 0.00Hrs/ Run: 2.0000Min Total Run : 0.3333Hrs
SÉCHAGE DU MATÉRIEL

Sécher le matériel dans le four à 250° F pendant 6 heures.

Inscrire sur la charte de température le numéro de Job du matériel au séchage.

de cuisson: 4819

| | | |
|-----|---------------|------------------------------|
| 3.0 | PRÉPARATION 3 | PRÉPARATION DU MATÉRIEL DART |
| | | |

Commentair Setup: 0.00Hrs/ Run: 3.0000Hrs Total Run : 30.0000Hrs
TAILLAGE DU MATÉRIEL

Faire le taillage du matériel selon les dimensions suivantes:

24" x 26" x .125" Thk.

Quantité: 10 Date: 2006-02-16 Sceau:

Quantité: _____ Date: _____ Sceau: _____

Client: DART Dart Aerospace Ltd.

Nom Dessin: FLOOR PROTECTOR

Numéro Job: 33182

Numéro Article: DKC134-0048

Numéro Job:



| # Séq.: | Machine ou Opération: | Description : |
|--|---|--------------------------|
| | N° de pièce: D3280-1 N° de Job: <u>33182</u> Date de fabrication: <u>26-2-00</u> Sceau d'inspection. | |
| | Quantité: <u>10</u> Date: <u>26-2-00</u> Sceau: <u>GB</u> | |
| | Quantité: _____ Date: _____ Sceau: _____ | |
| 8.0 | EMBALLAGE | EMBALLAGE ET ENTREPOSAGE |
| | | |
| Commentair Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 0.8333Hrs EMBALLAGE ET ENTREPOSAGE Emballer les pièces individuellement dans un sac en plastique et ensuite mettre dans une boîte en carton identifiée comme suit: | | |
| | N° de pièce: D3280-1 Date de fabrication: _____ N° de job: _____ | |
| | Quantité: <u>10</u> Date: <u>3/3/06</u> Sceau: <u>11</u> | |
| | Quantité: _____ Date: _____ Sceau: _____ | |

pg #1 of 2

REFERENCE ONLY

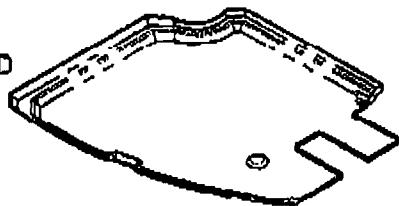
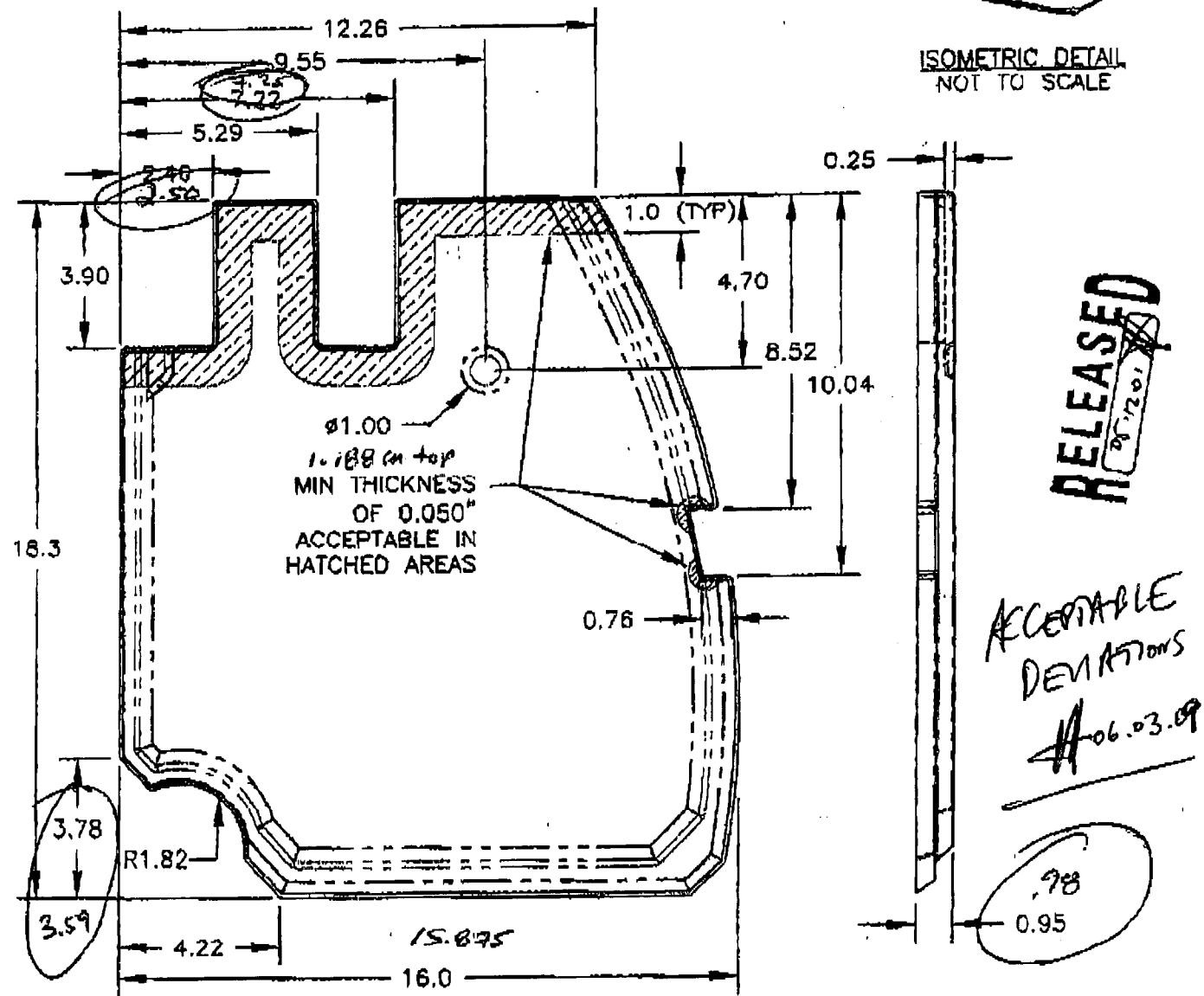
DART

TO : CHRIS @ 613-632-4443

| | | | |
|----------|----------|--------------------|--------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD | |
| CHECKED | APPROVED | DRAWING NO. | REV. B |
| | | D3280 | SHEET 2 OF 2 |
| DATE | | TITLE | SCALE |
| 05.11.25 | | FLOOR PROTECTION | 1:4 |

D3280-3 FLOOR PROTECTOR

- 1) THERMOFORM USING MOLD D3280-3T1, TRIM USING D3280-3T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080 EXCEPT AS SHOWN

ISOMETRIC DETAIL
NOT TO SCALE

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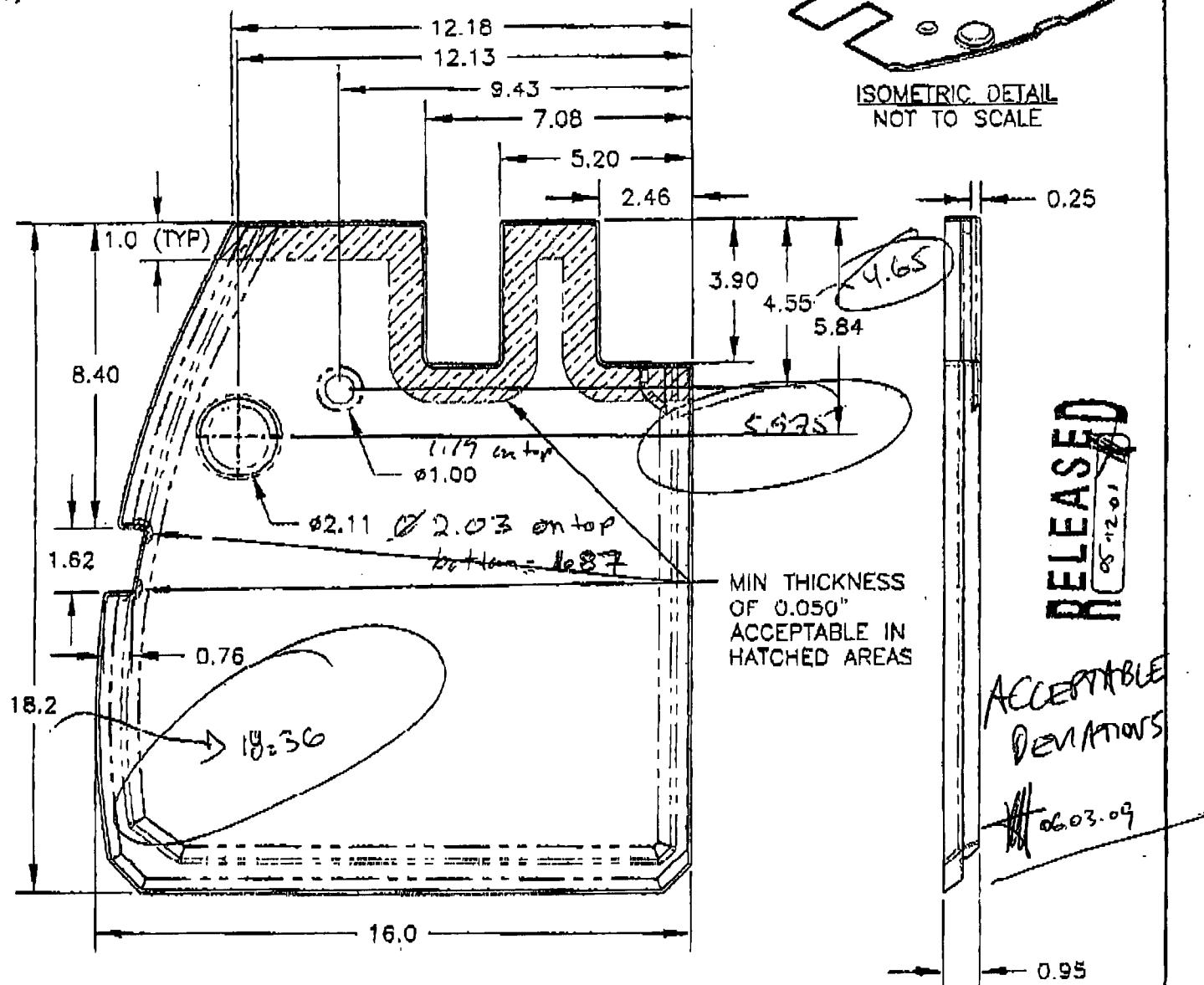
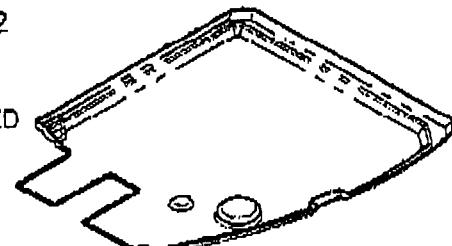
REFERENCE ONLY

DART

| | | |
|----------|----------|---|
| DESIGN | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |
| CHECKED | APPROVED | DRAWING NO. D3280 |
| DATE | | REV. B SHEET 1 OF 2 |
| 05.11.25 | | TITLE FLOOR PROTECTOR |
| A | 04.04.05 | SCALE 1:14 |
| B | 05.11.25 | NEW ISSUE |
| | | NOW LEXAN, DIMS AS MANUFACTURED |

D3280-1 FLOOR PROTECTOR

- 1) THERMOFORM USING MOLD D3280-1T1, TRIM USING D3280-1T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK ..
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN



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